

**ERRATA**  
**Guide to Full-Depth Reclamation (FDR) with Cement**

Page 13, paragraph 4.3 Compaction. Replace with the following paragraph:

**4.3 Compaction.** The processed material shall be uniformly compacted to a minimum of 98% of maximum density based on a moving average of five consecutive tests with no individual test below 96%. Field density of compacted material can be determined by nuclear method in the direct transmission mode (ASTM D 2922, AASHTO T 310), sand cone method (ASTM D 1556, AASHTO T 191), or rubber balloon method (ASTM D 2167). Optimum moisture and maximum density shall be determined prior to start of construction and also in the field during construction by a moisture-density test (ASTM D 558 or AASHTO T 134).

May 7, 2007

Page 5, second column. Replace equations for determining water content and cement content with the following:

$$\text{water content, } w (\%) = \frac{\text{weight of water in mix}}{\text{weight of oven-dry FDR material}} \times 100$$

The cement content by weight is based on the oven-dry weight of the soil/aggregate only (cement is not included) and is expressed as:

$$\text{cement content, } c (\%) = \frac{\text{weight of cement in mix}}{\text{weight of oven-dry soil/aggregate}} \times 100$$